

Date: Friday, 28/09/2007 10:05:12 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3641-3
Job Number : 34904	
Estimate Number : 10804	
P.O. Number :	Part Number : D36413
This Issue : 28/09/2007 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 05/10/2007 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
MAKE PER DRWG D3641 REV.A

SB 07/09/28 (V)

2.0	M6061T6S032	6061-T6 Sheet 0.032"
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Comment: Qty.: 0.2000 sf(s)/Unit Total : 0.2000 sf(s)
6061-T6 Sheet 0.032"

SB 07/09/28 (V)

3.0	ENGINEERING 1	ENGINEERING RESOURCE #1
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Comment: ENGINEERING RESOURCE #1
ENGINEERING INSPECTION

UB 07-09-28

FOR ENGINEERING USE ONLY

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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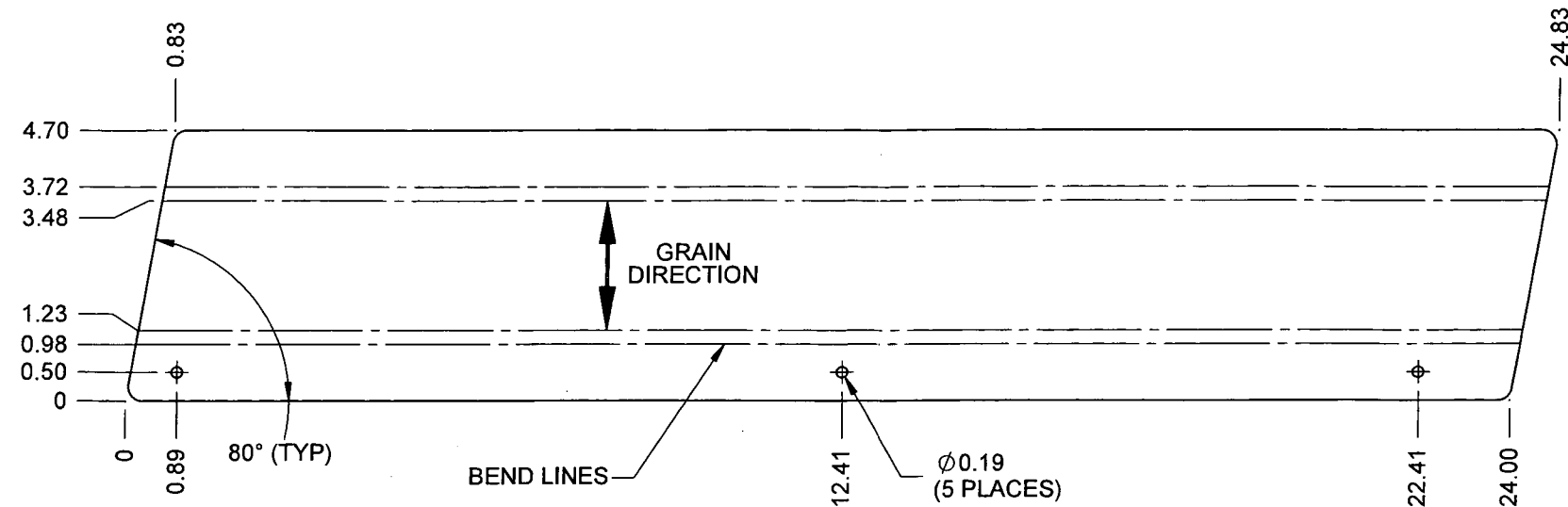
Comment: FINAL INSPECTION/W/O RELEASE

07.10.01
AJ

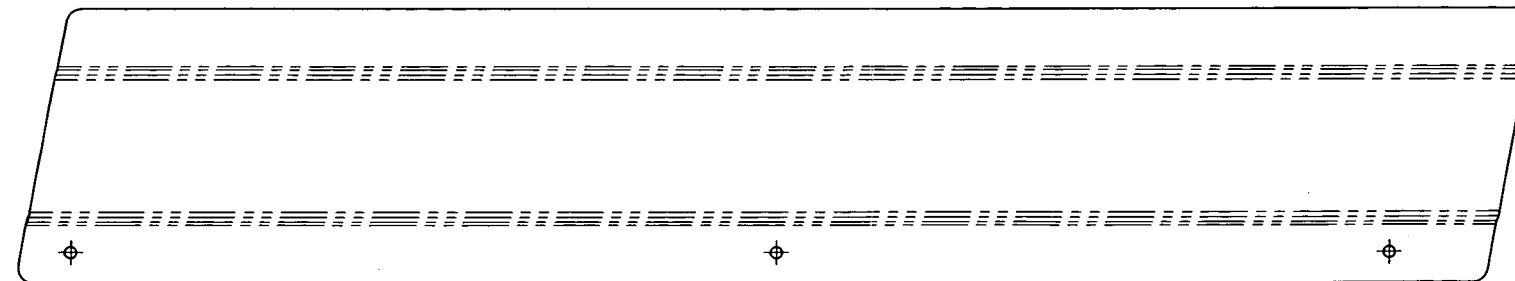
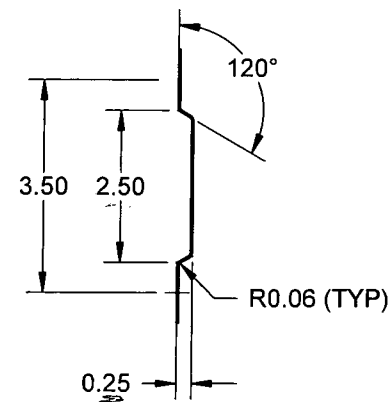
Job Completion



U 07.10.01



D3641-3F FLAT PATTERN



D3641-3 COVER
(REPLACES GENEVA P/N G10606-5)
D3641-4 OPPOSITE
(REPLACES GENEVA P/N G10606-4)

REFERENCE ONLY

NOTES:

- 1) MATERIAL: 6061-T6 (OR T62) ALUMINUM 0.032 THICK PER QQ-A-250/11 OR AMS 4025/4027 (REF DART SPEC M6061T6S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3641-3/-4" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.36 lbs

DESIGN	TS	DART AEROSPACE USA, INC.	
DRAWN	CE	PORT HADLOCK, WA	
CHECKED	JP	DRAWING NO.	REV. A
MFG. APPR.	BE	D3641	SHEET 2 OF 2
APPROVED	MD	TITLE	SCALE
DE APPR.	HL	COVER	1:3
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	